



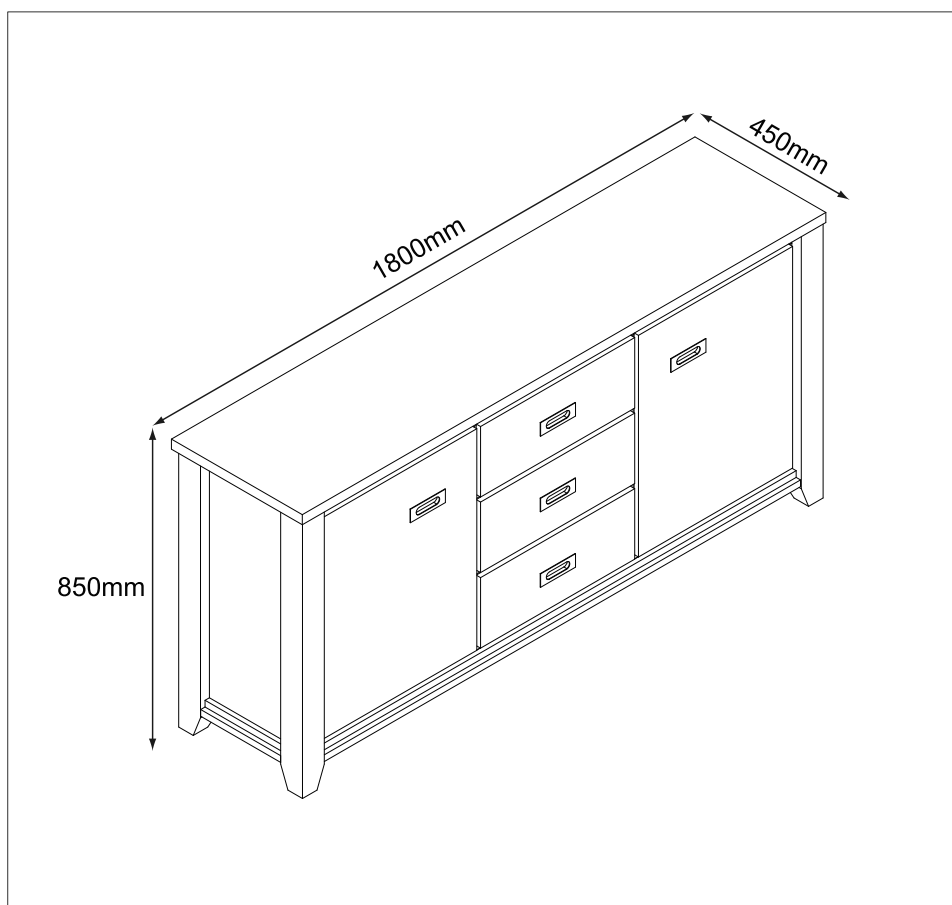
ASSEMBLY INSTRUCTION

CASSEL BUFFET

ITEM CODE 85571

Imported by Amart Furniture Pty Ltd, Qld, Brisbane Australia.

For any assistance with assembly or for missing parts please phone
Amart Furniture Road, Customer Service Free call 1800 351 084



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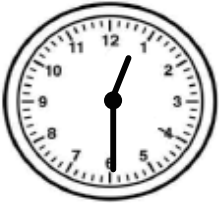
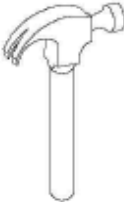
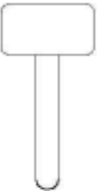
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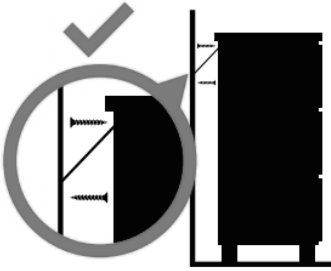
PRE-ASSEMBLY PREPARATION

Before you start:

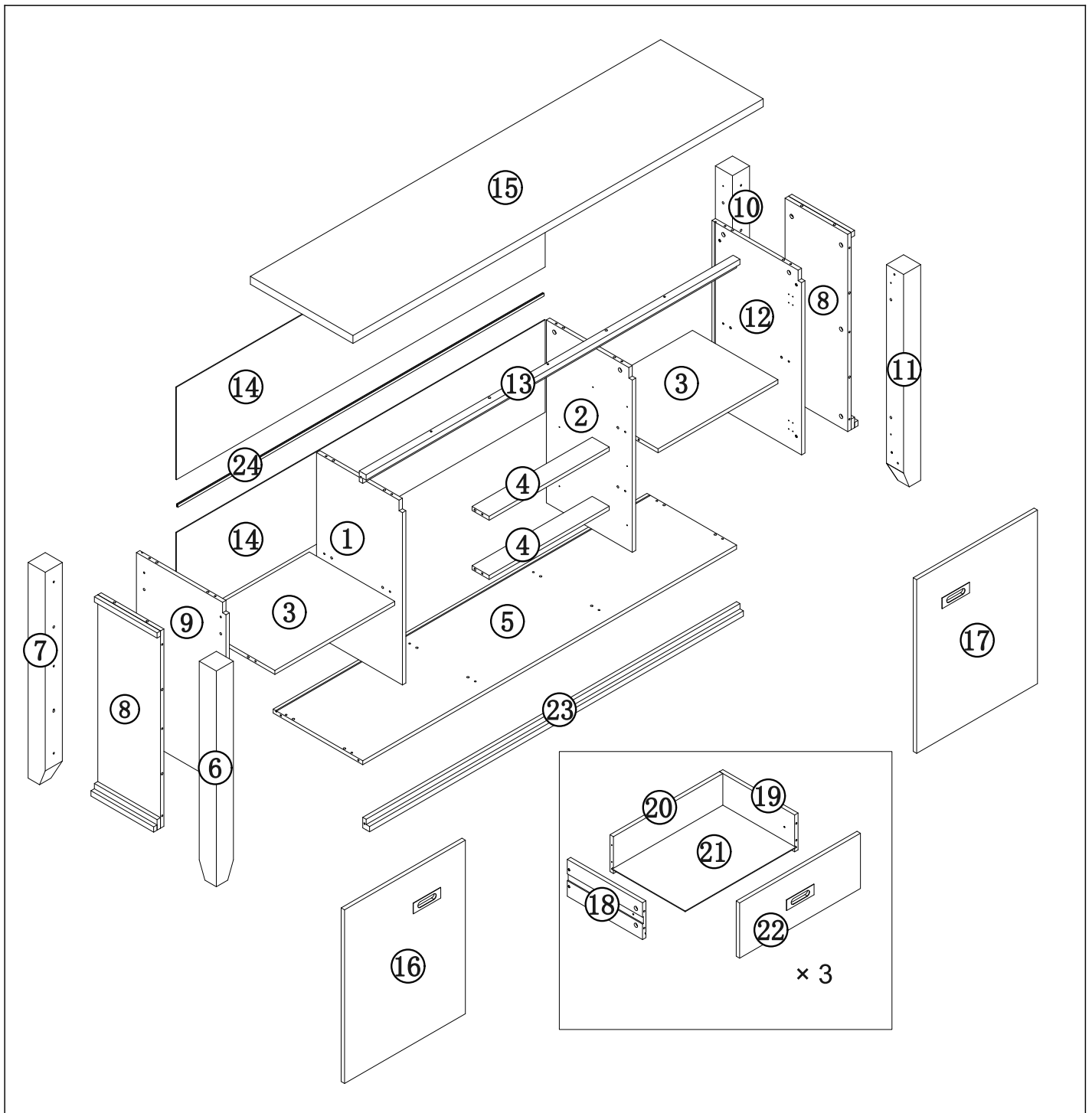
1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product.
2. Take care when lifting. Product should be assembled as near as possible to the point of use.
3. Ensure that you have all required contents for complete assembly.
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packaging out of reach of small children.
6. Do not over tighten the screws and bolts as this may damage the threads.

Support

	
ALLOW 90 MINUTES	PEOPLE REQUIRED
	
	
ADDITIONAL TOOLS REQUIRED	

 WARNING		
		Children have died from furniture tipover. • ALWAYS secure it with an anchor device. • NEVER allow children to stand, climb or hang on drawers, doors, or shelves. • NEVER open more than one drawer at a time. • Place heavy items down low NEVER put a TV on this furniture  This is a permanent label. Do not remove!

PARTS LIST

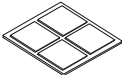
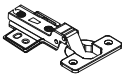
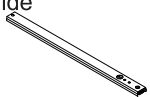
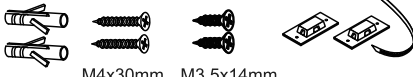


1	SUPPORT PANEL
2	SUPPORT PANEL
3	SHELF
4	SUPPORT PANEL
5	BOTTOM PANEL

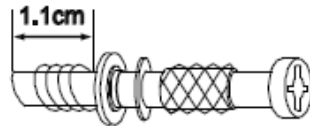
6	LEG
7	LEG
8	SIDE PANEL
9	SUPPORT PANEL
10	LEG

PARTS LIST

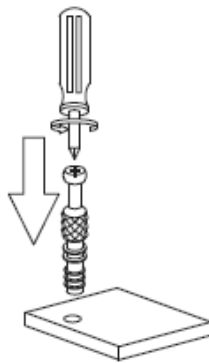
11	LEG	18	DRAWER SIDE PANEL
12	SUPPORT PANEL	19	DRAWER SIDE PANEL
13	RAIL	20	DRAWER BACK PANEL
14	BACK PANEL	21	DRAWER BASE
15	TOP PANEL	22	DRAWER FRONT
16	DOOR	23	RAIL
17	DOOR	24	Filler

A cam pin  M7×39mm 52×A	B cam lock  52×B	C dowel  M8×30mm 50×C	D screw  M3.5×14mm 48×D	E screw  M5×40mm 28×E	F screw  M5×50mm 3×F
G adjustable foot  2×G	H Angle iron  3×H	I foot pad  1×I	J hinge  4×J	K screw  M4×14mm 6×K	L slide  6×L
M connector  M3×16mm 16×M	N screw  M4×14mm 8×N	O wall fixing  M4×30mm M3.5×14mm 1×O			

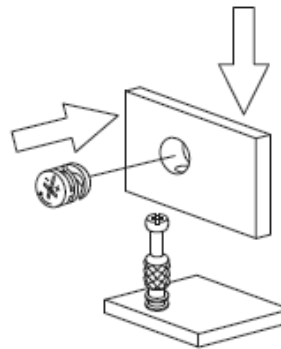
CAM LOCK INSTALLATION



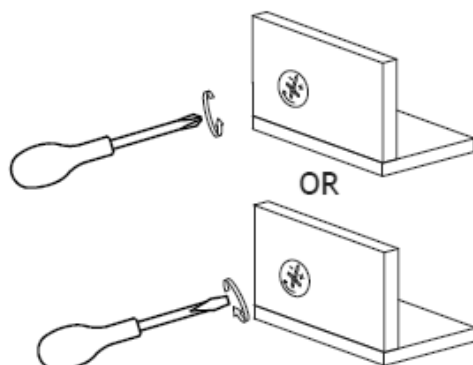
Step 1



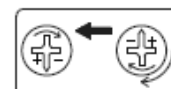
Step 2



Step 3

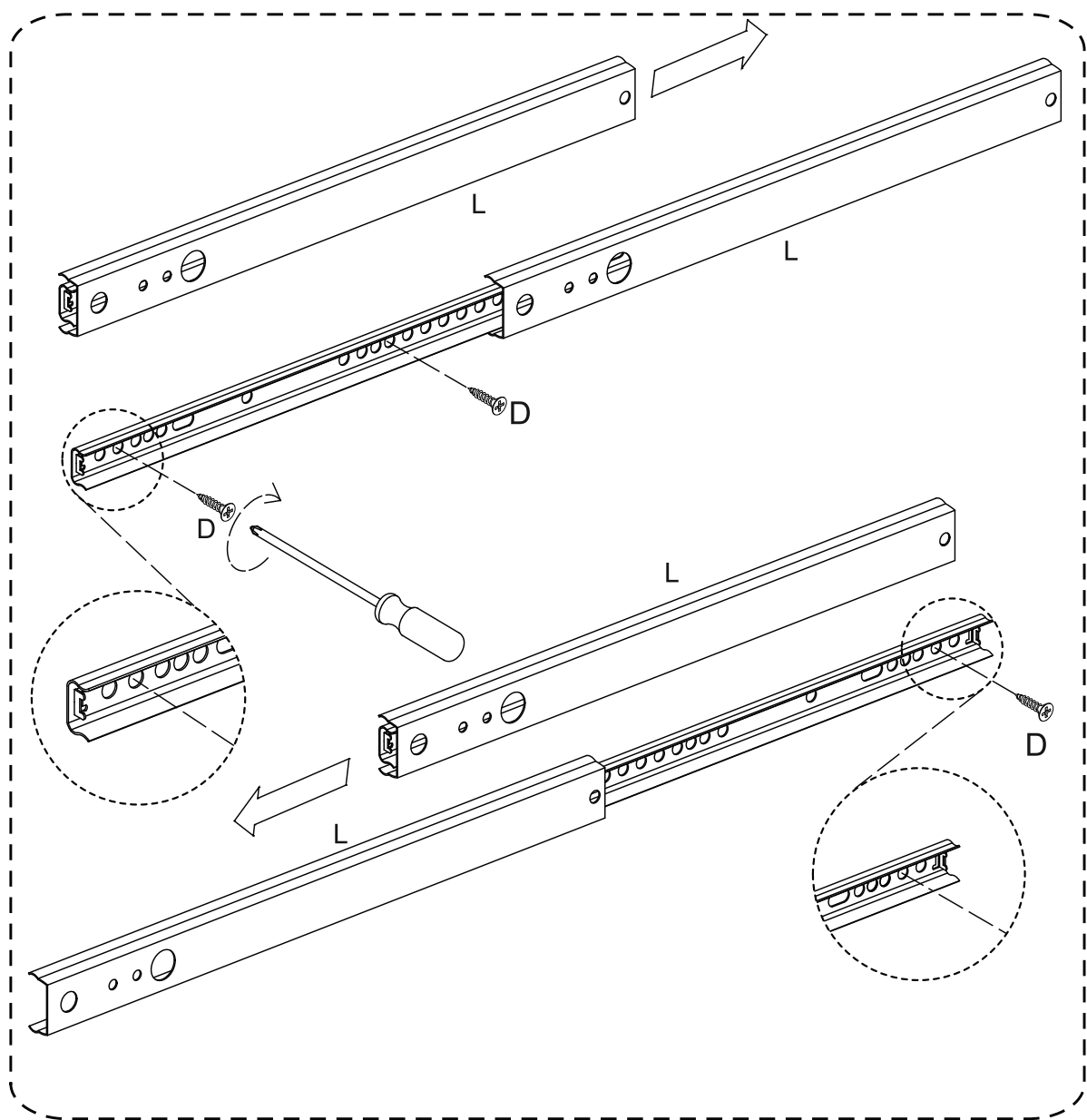
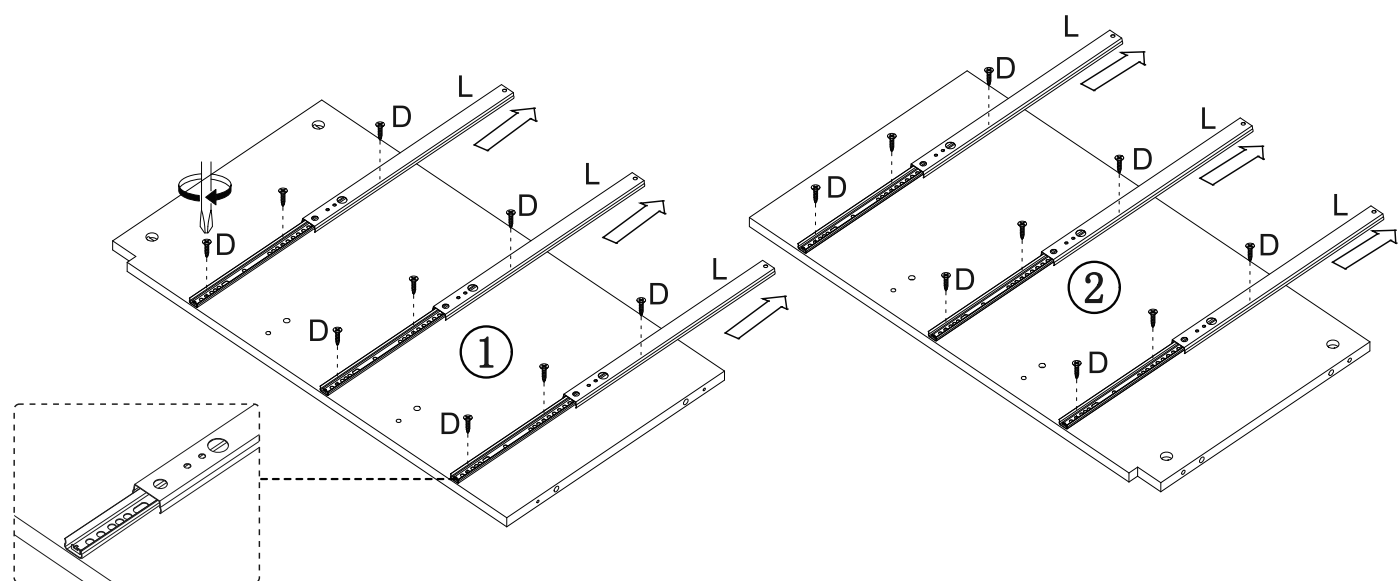


Lock

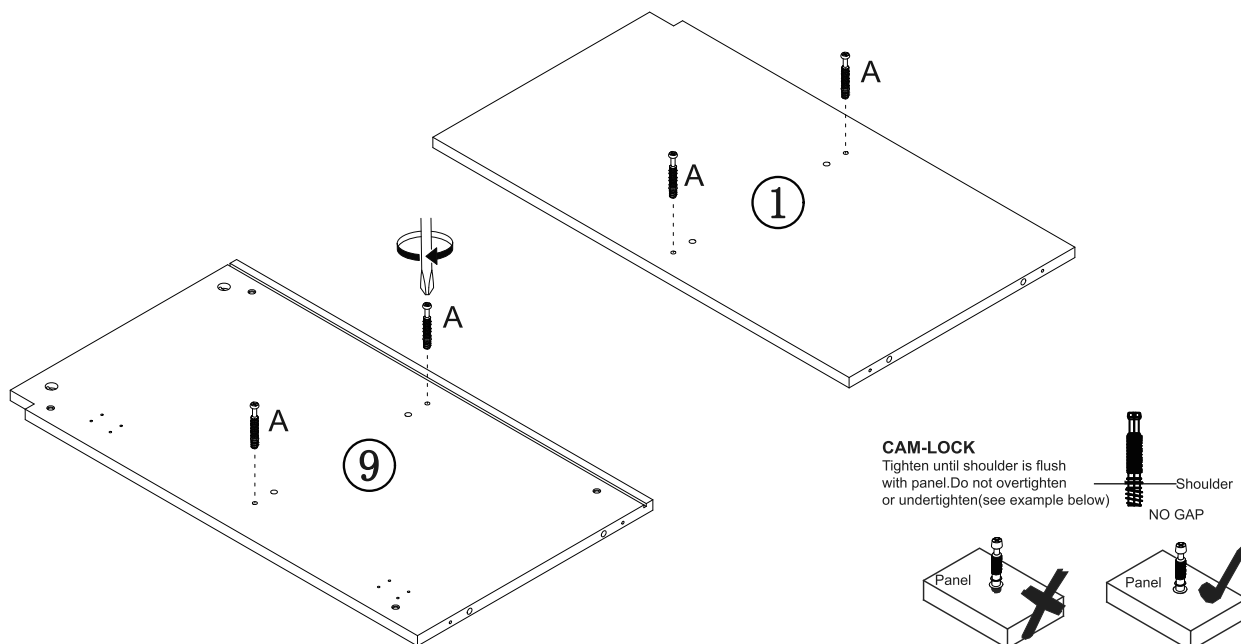


Fix cam nut into the bottom of hole then tighten it.

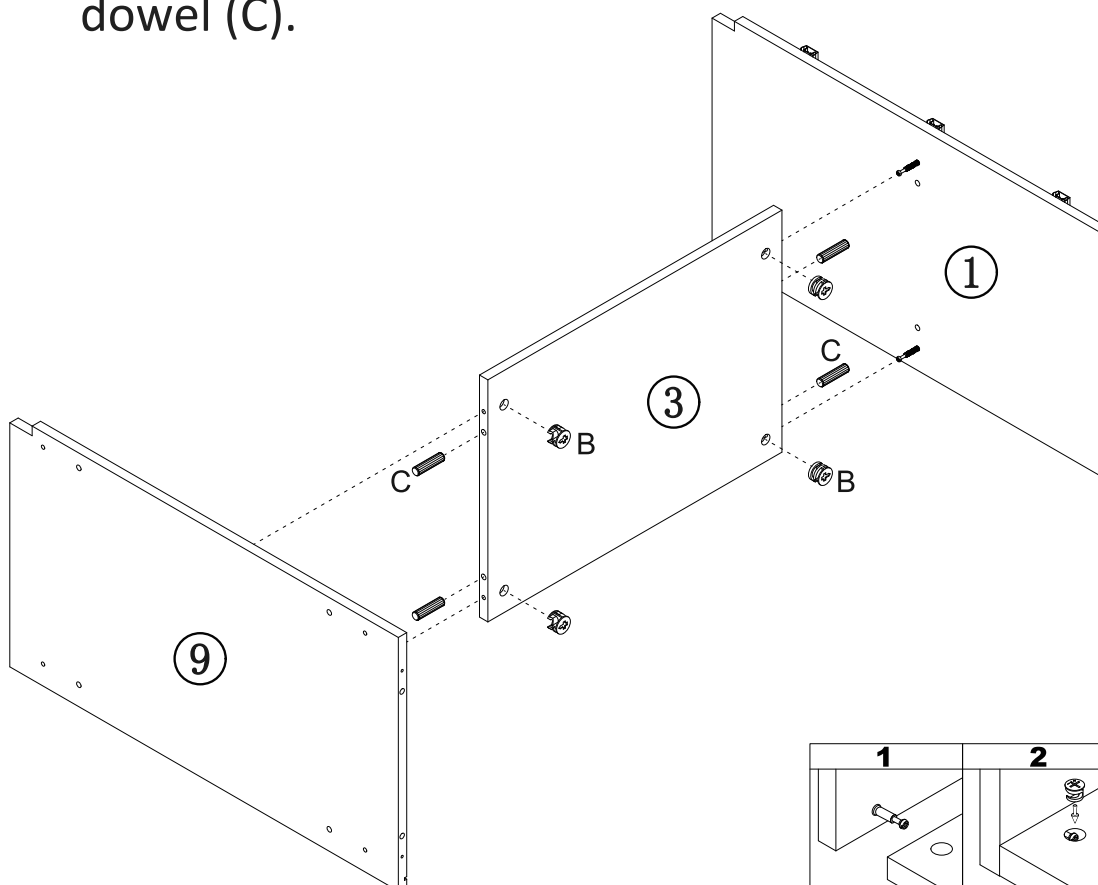
STEP1: Fix slide (L) to panel (1&2) with screws (D).



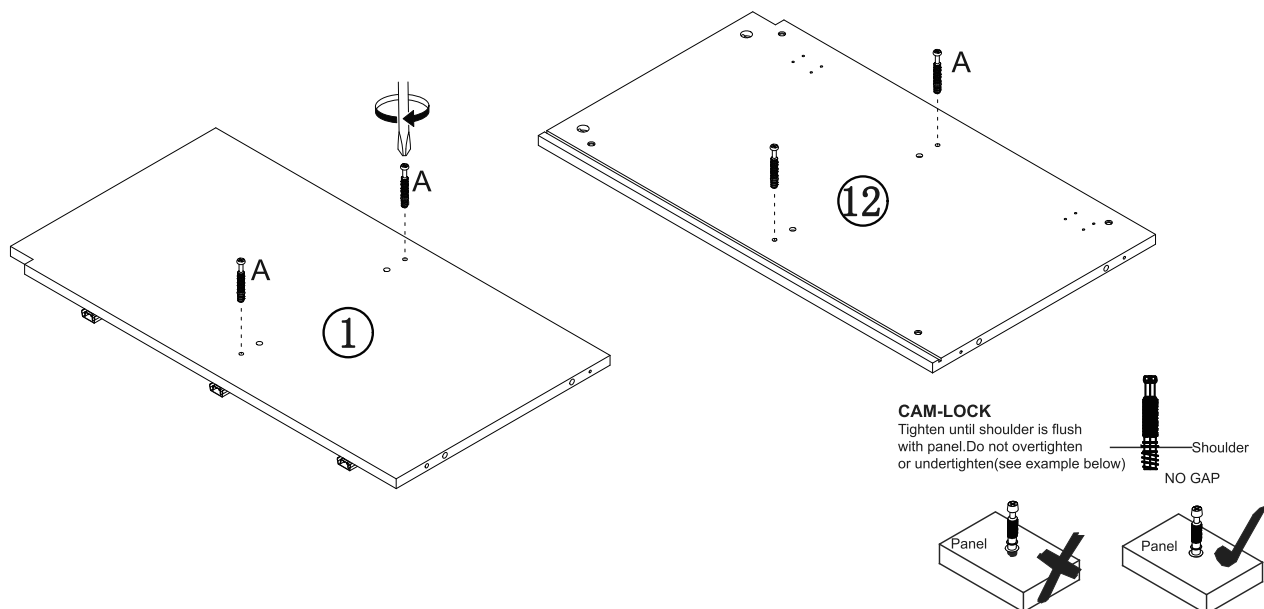
STEP2: Fix cam pin (A) to panel (1&9).



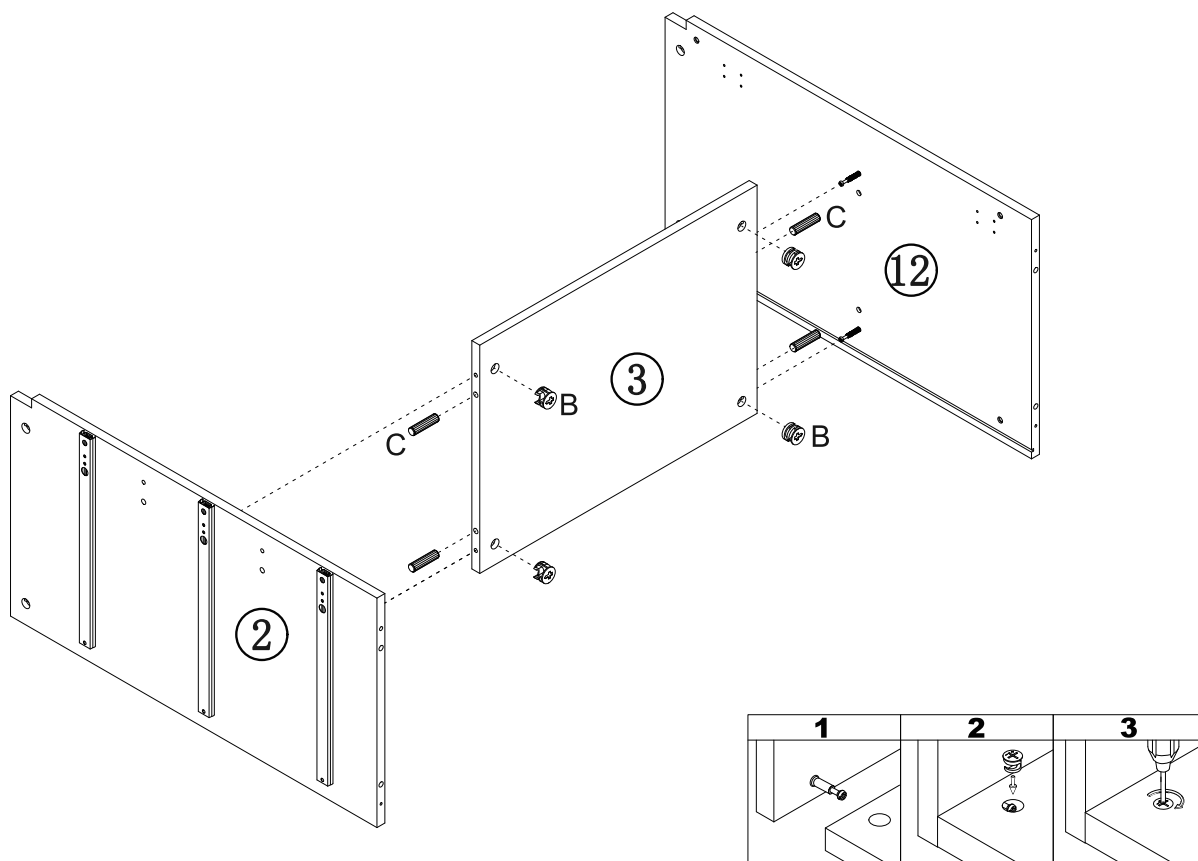
STEP3: Attach panel (1&9) to panel (3) with cam lock (B) and dowel (C).



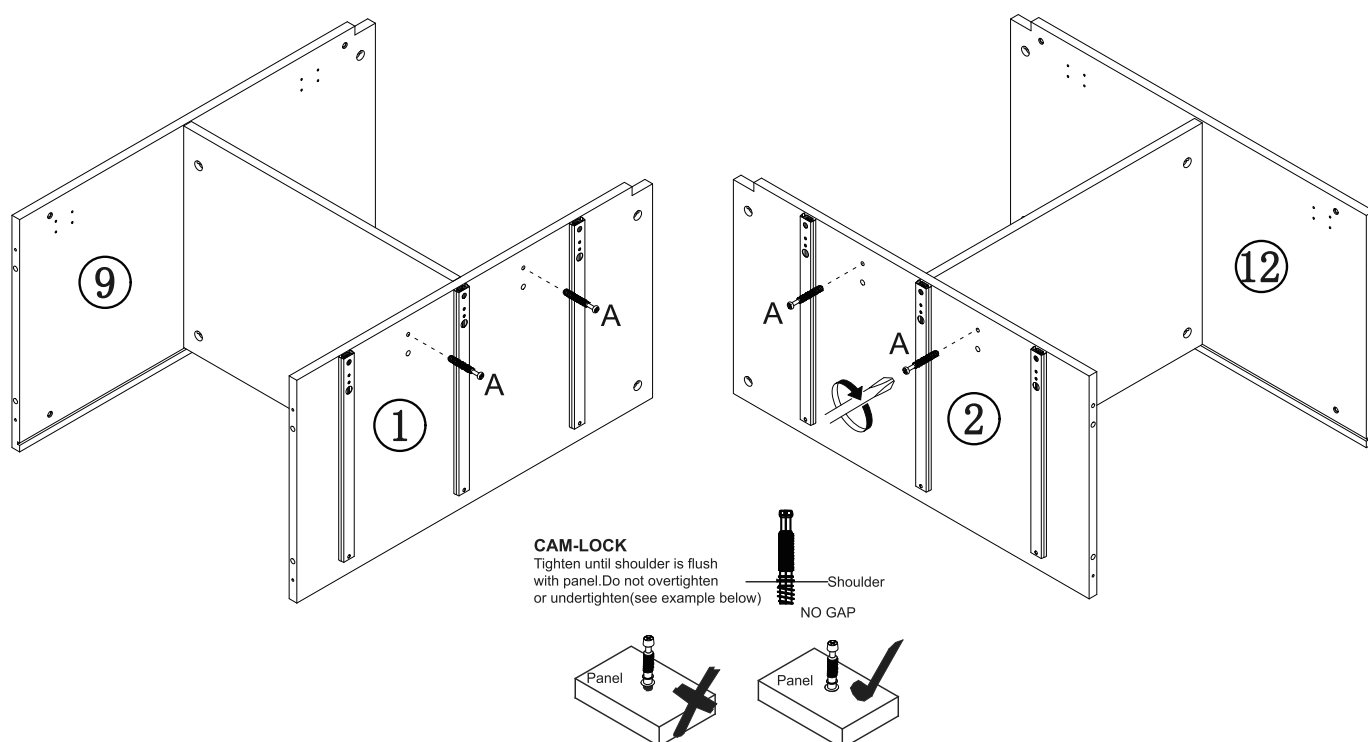
STEP4: Fix cam pin (A) to panel (1&12).



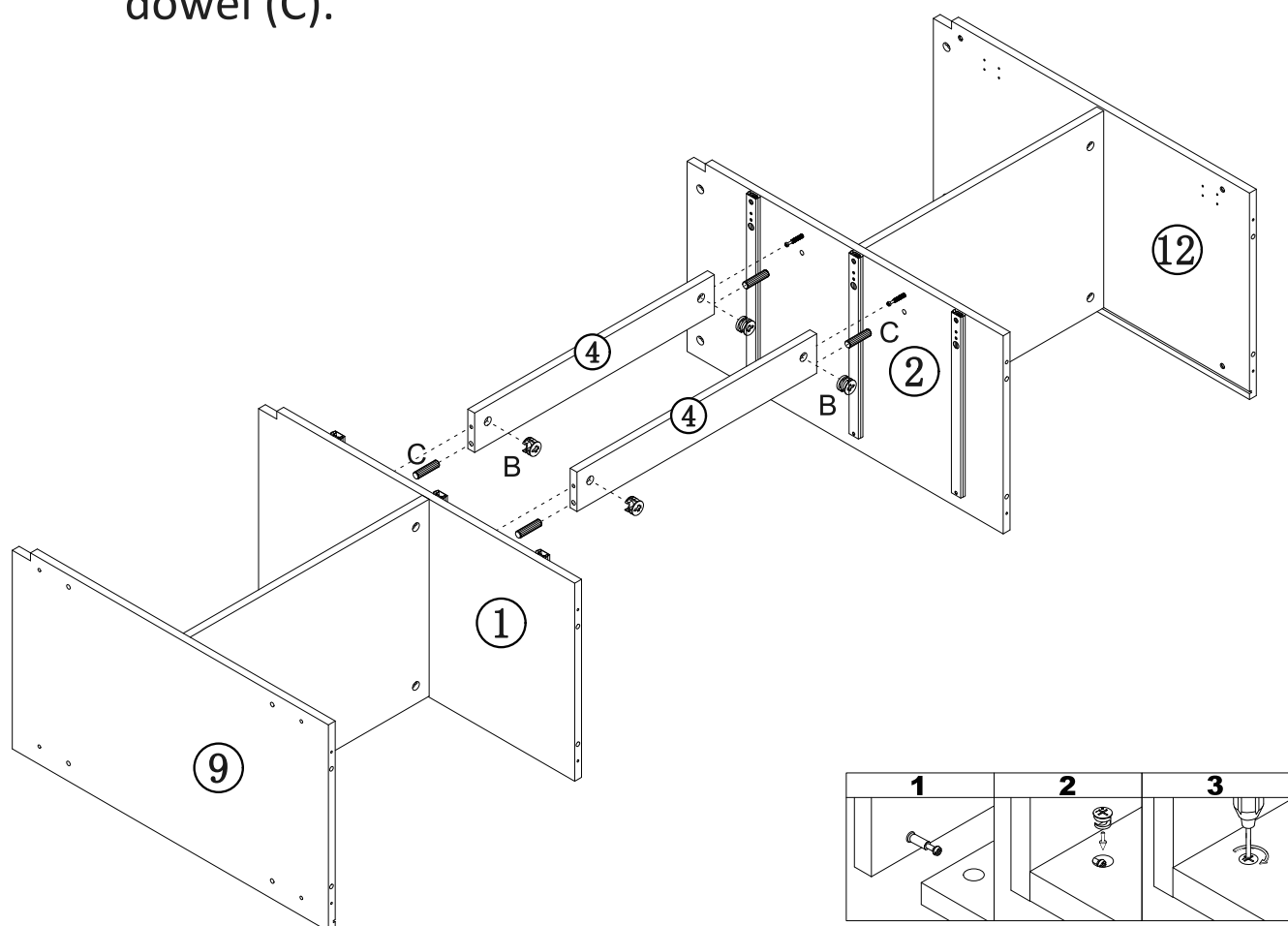
STEP5: Attach panel (2&12) to panel (3) with cam lock (B) and dowel (C).



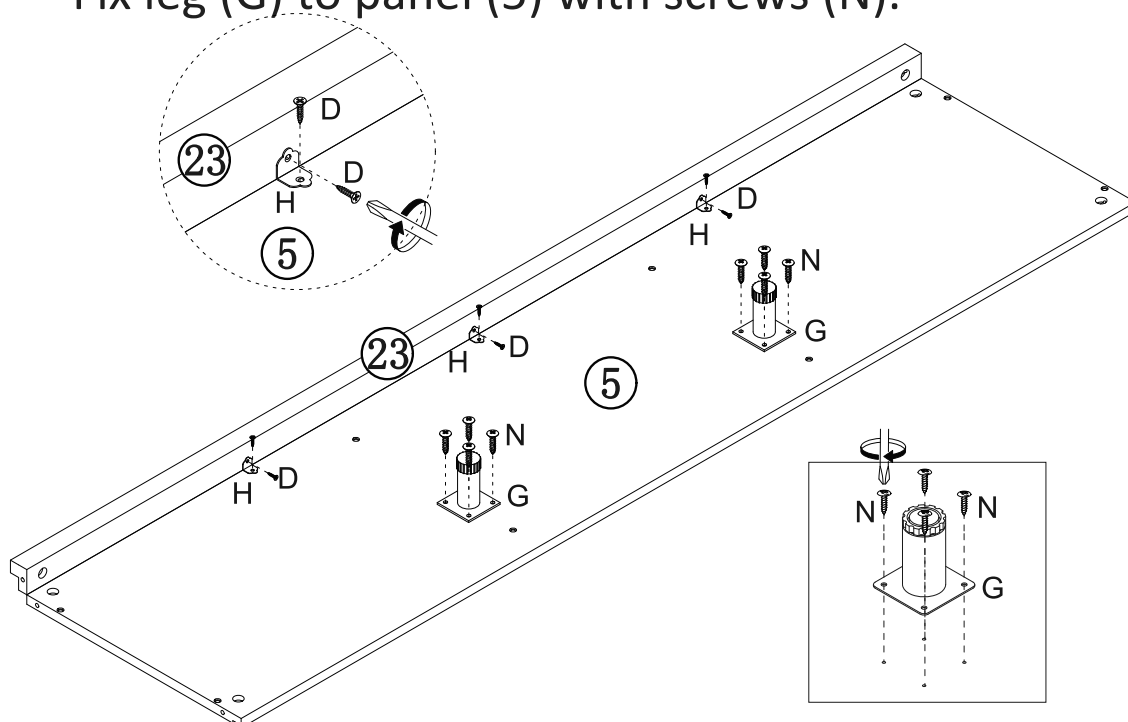
STEP6: Fix cam pin (A) to panel (1&2).



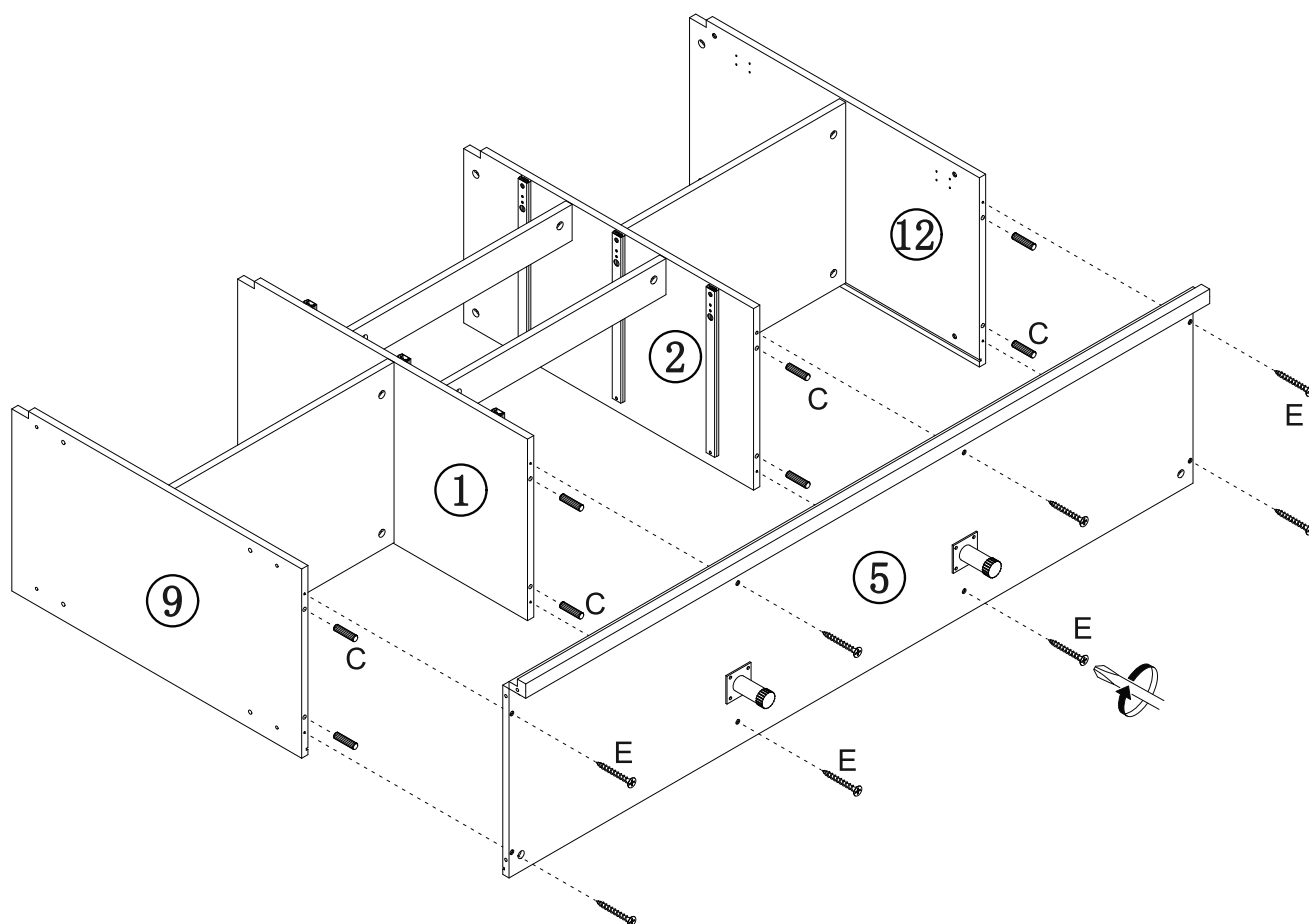
STEP7: Attach panel (4) to the body with cam lock (B) and dowel (C).



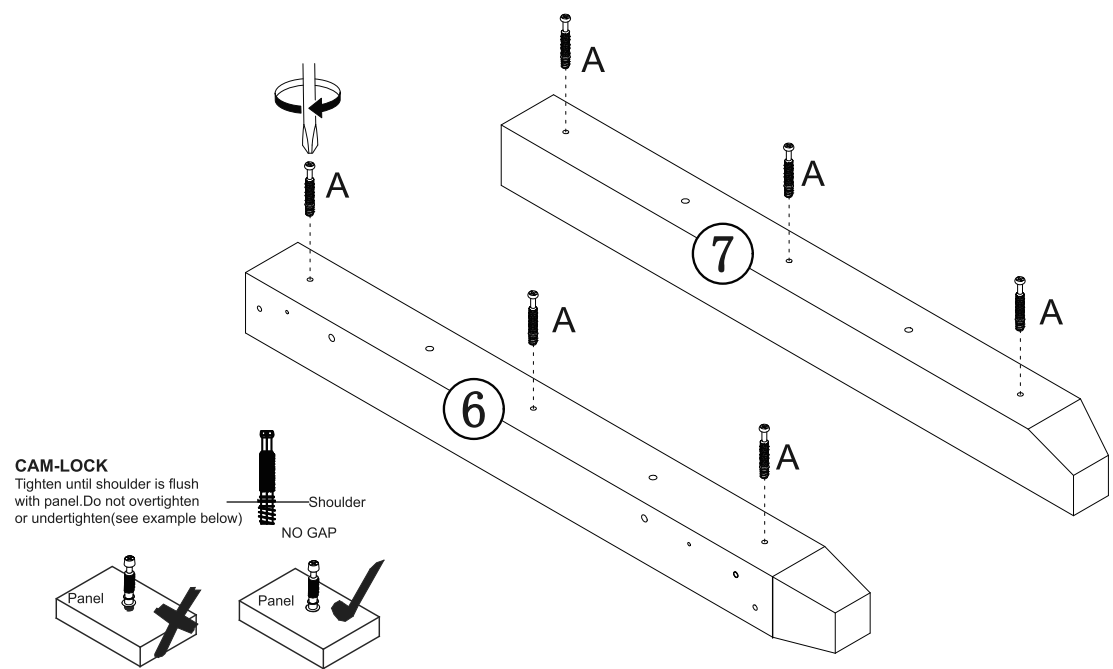
STEP8: Fix angle iron (H) to panel (5&23) with screws (D).
Fix leg (G) to panel (5) with screws (N).



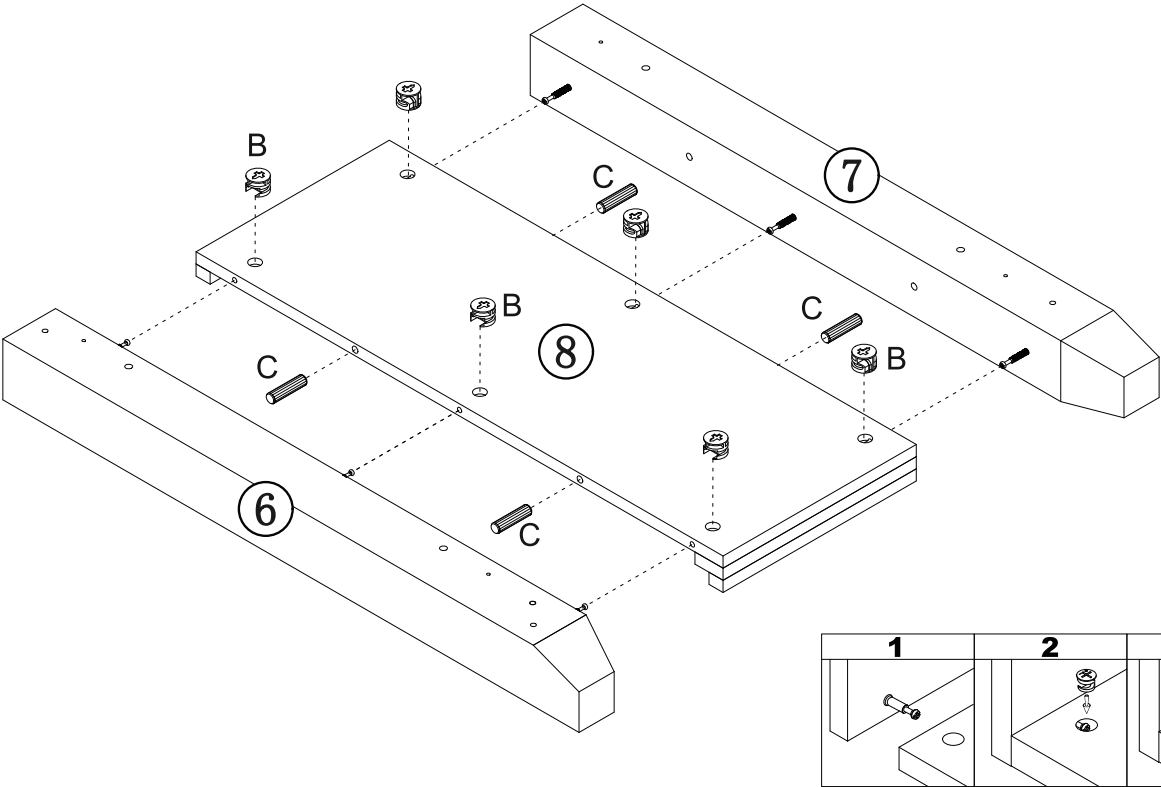
STEP9: Attach panel (5) to the body with screws (E).



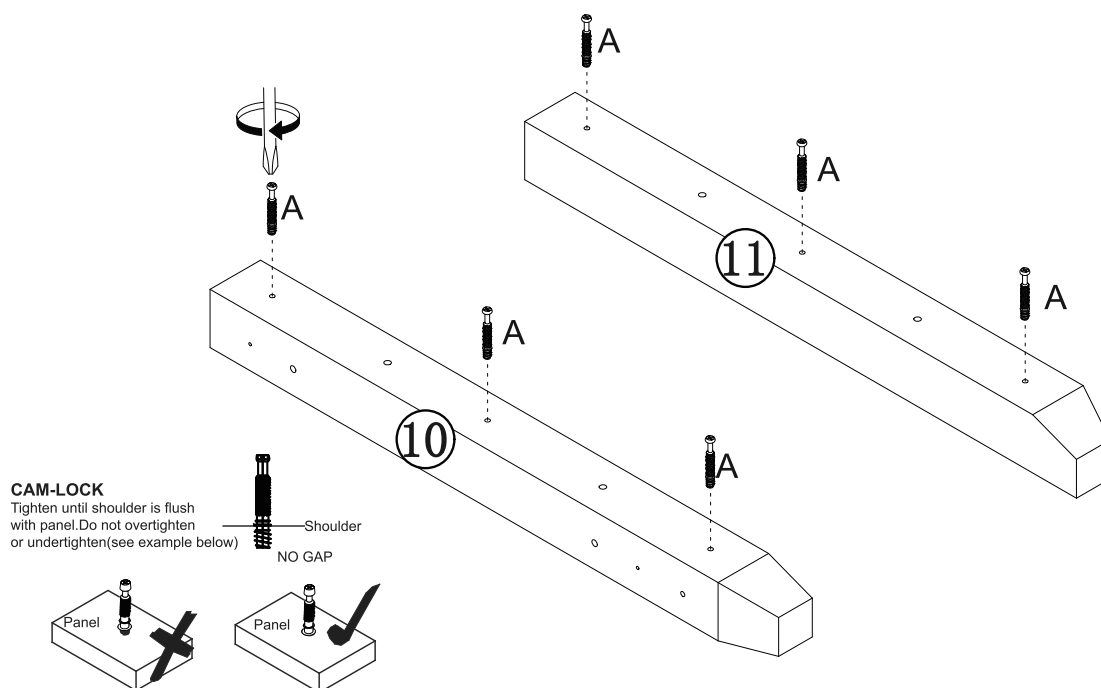
STEP10: Fix cam pin (A) to panel (6&7).



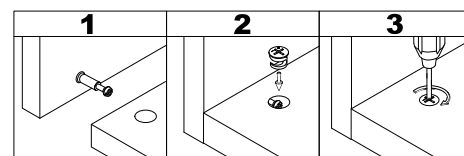
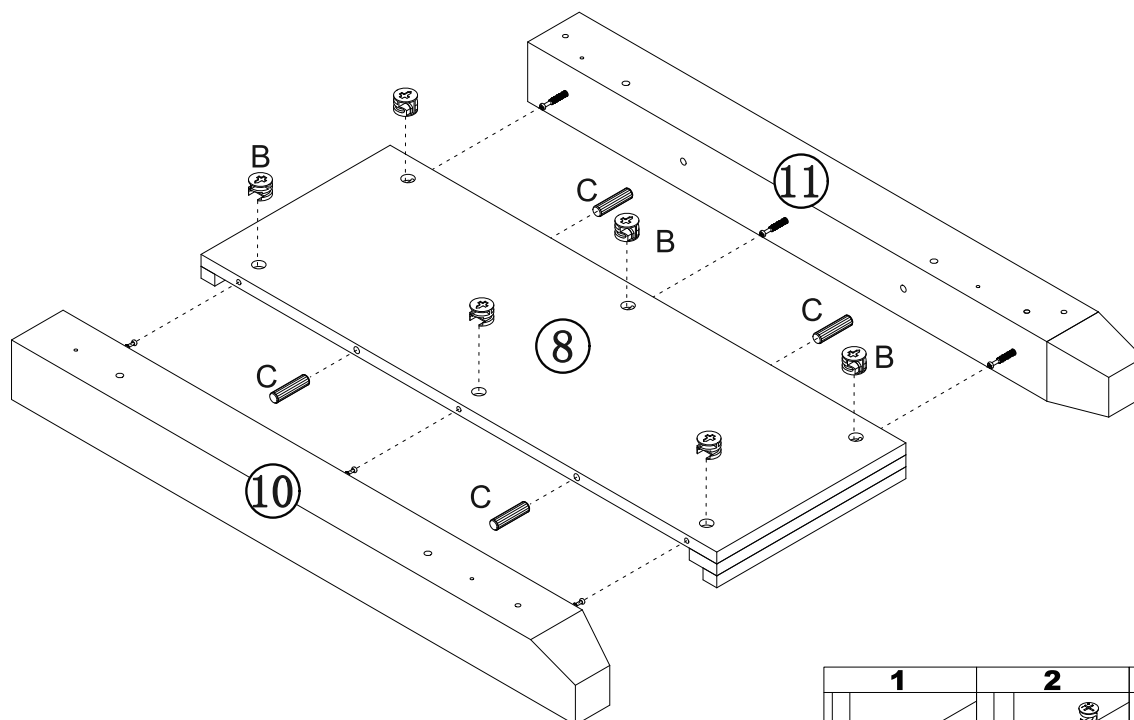
STEP11: Attach panel (6&7) to panel (8) with cam lock (B) and dowel (C).



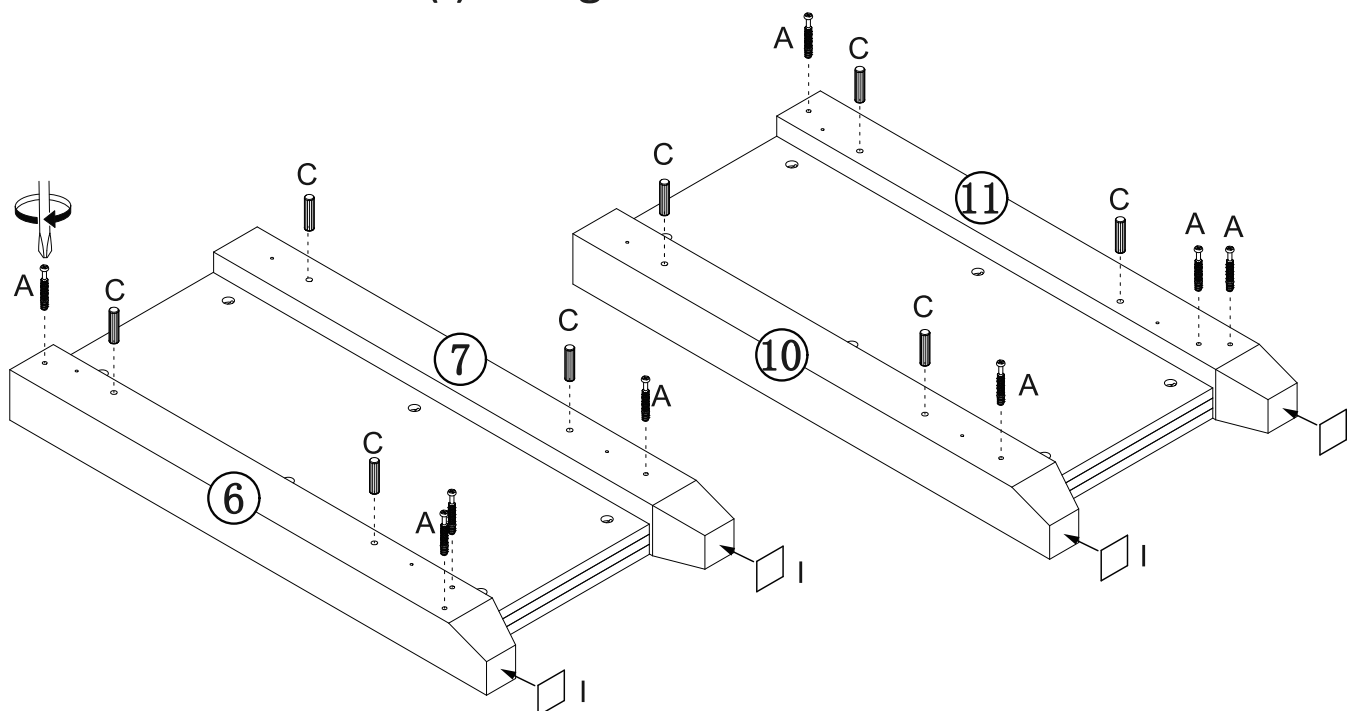
STEP12: Fix cam pin (A) to panel (10&11).



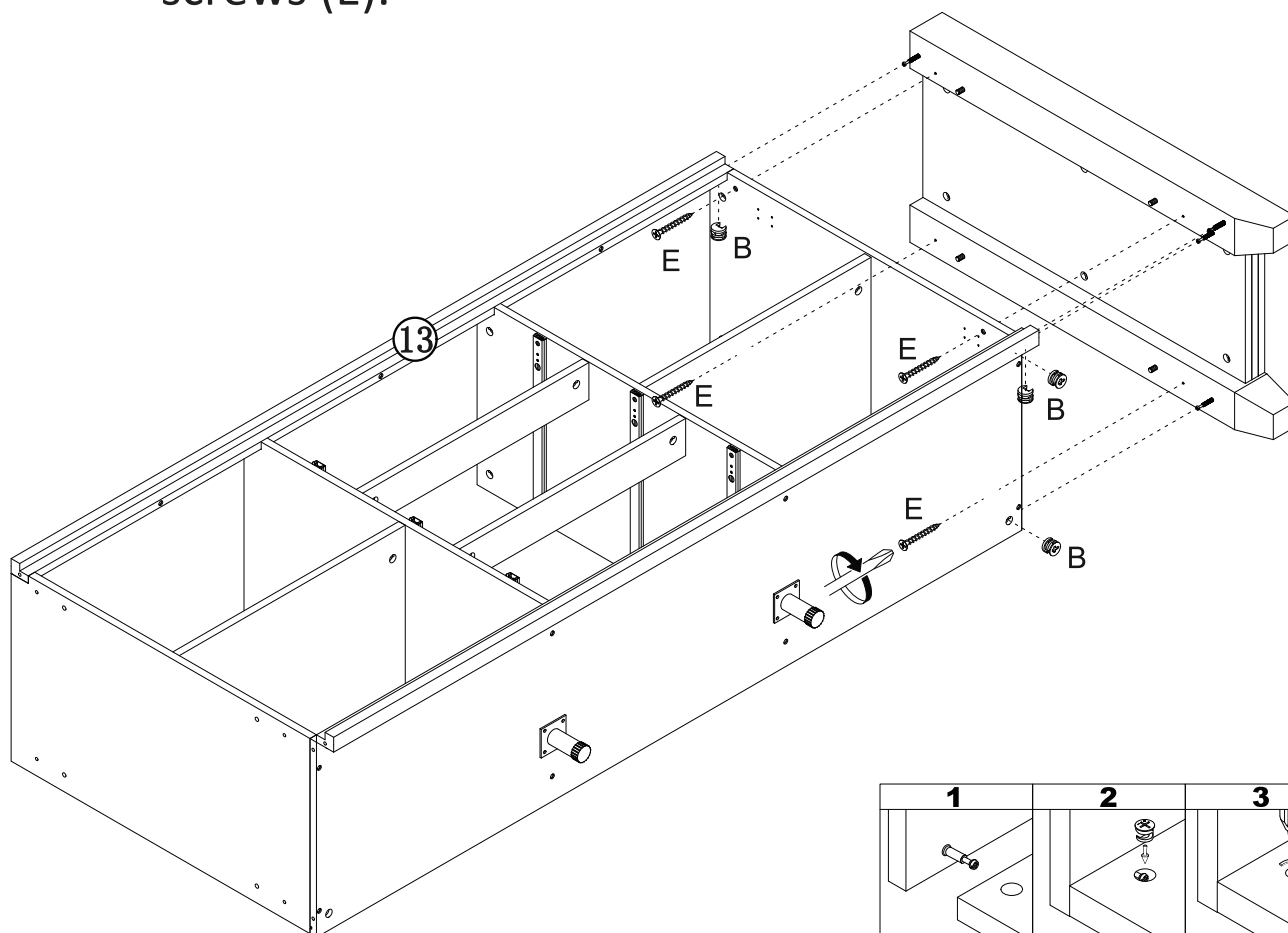
STEP13: Attach panel (10&11) to panel (8) with cam lock (B) and dowel (C).



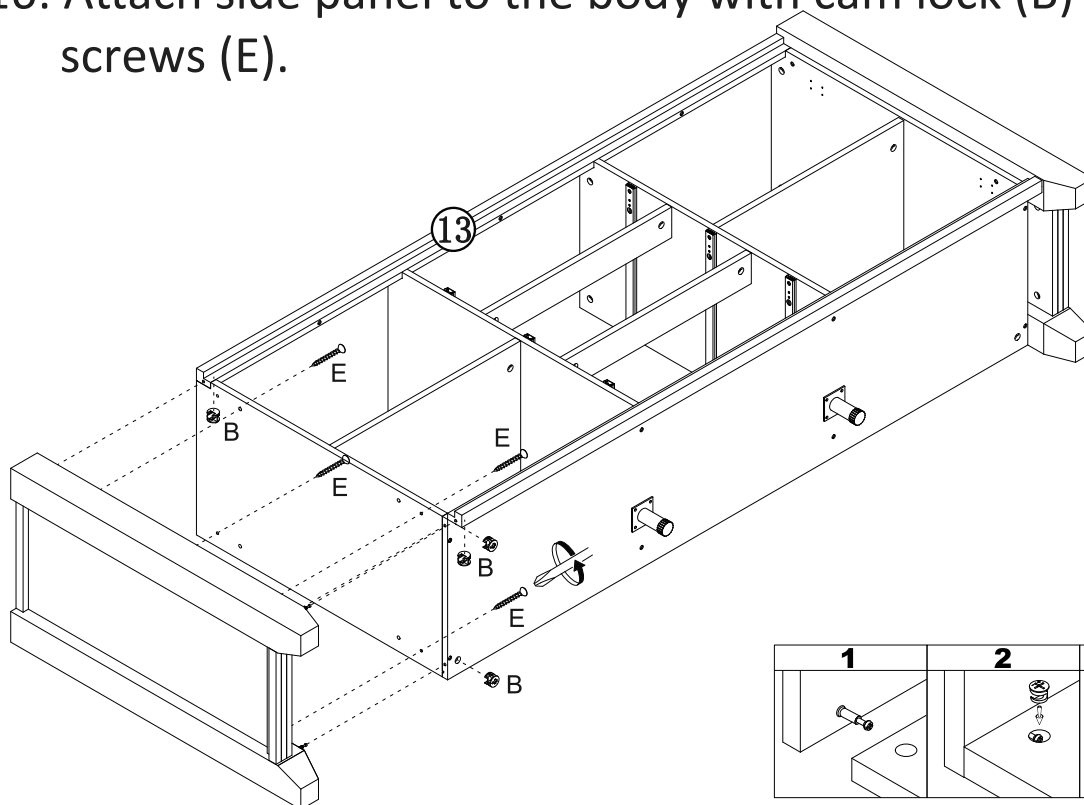
STEP14: Fix cam pin (A) and dowel (C) panel (6&7&10&11).
 Fix sticker (I) to legs.



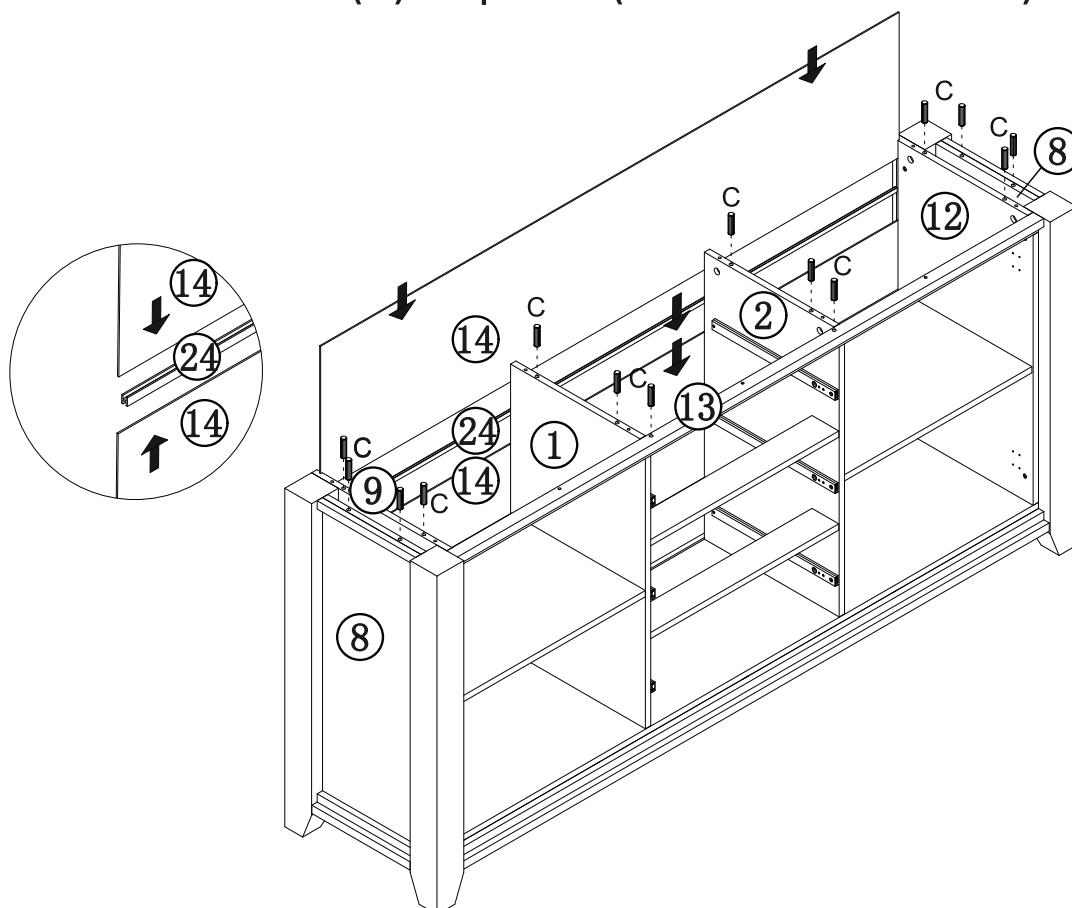
STEP15: Attach side panel to the body with cam lock (B) and screws (E).



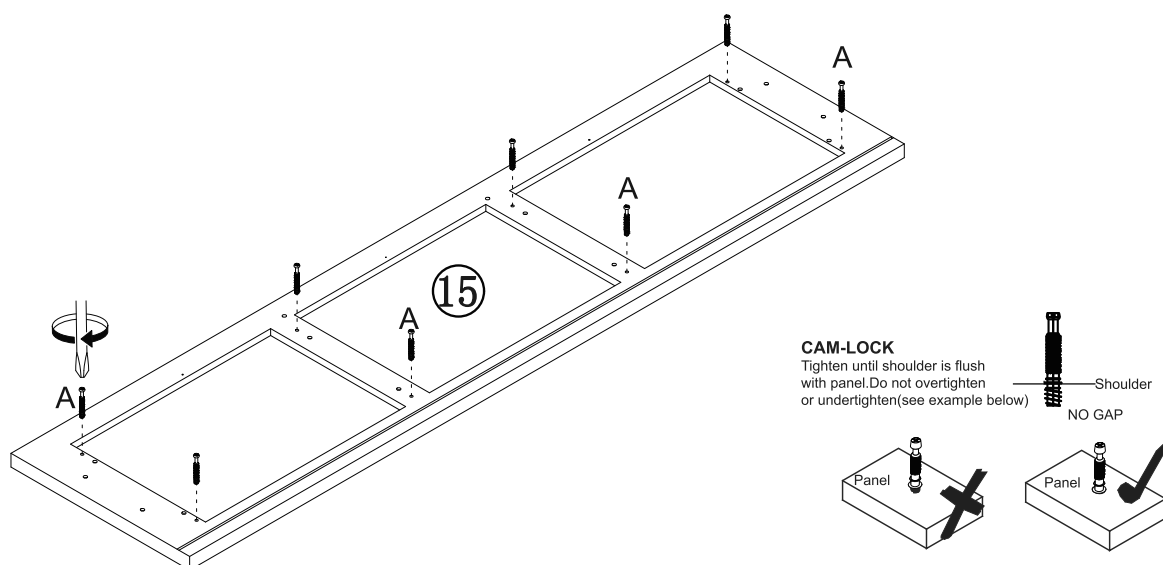
STEP16: Attach side panel to the body with cam lock (B) and screws (E).



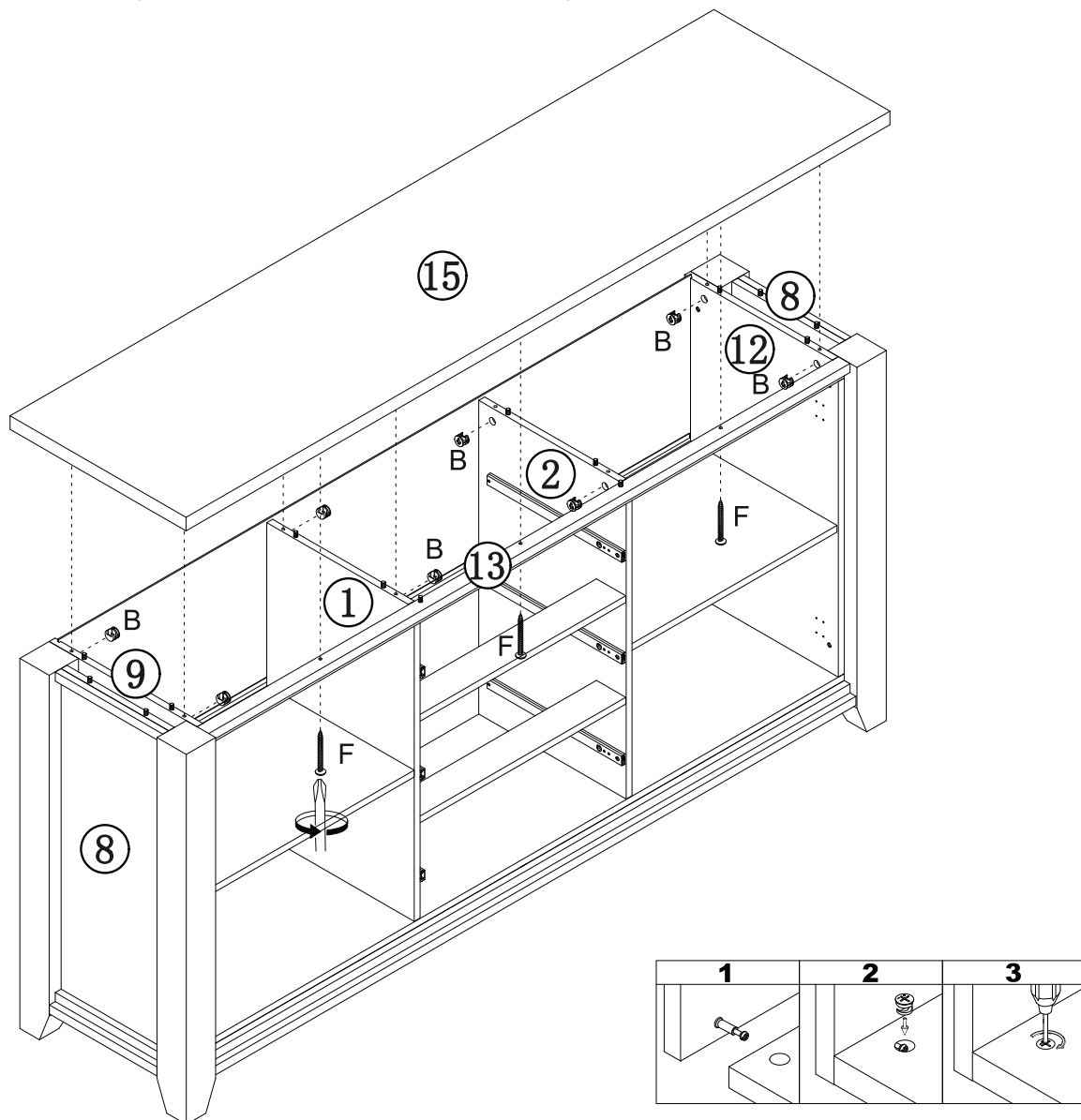
STEP17: Join panel (14) with filler (24).
Insert dowel (C) to panel (1&2&8&9&12&13).



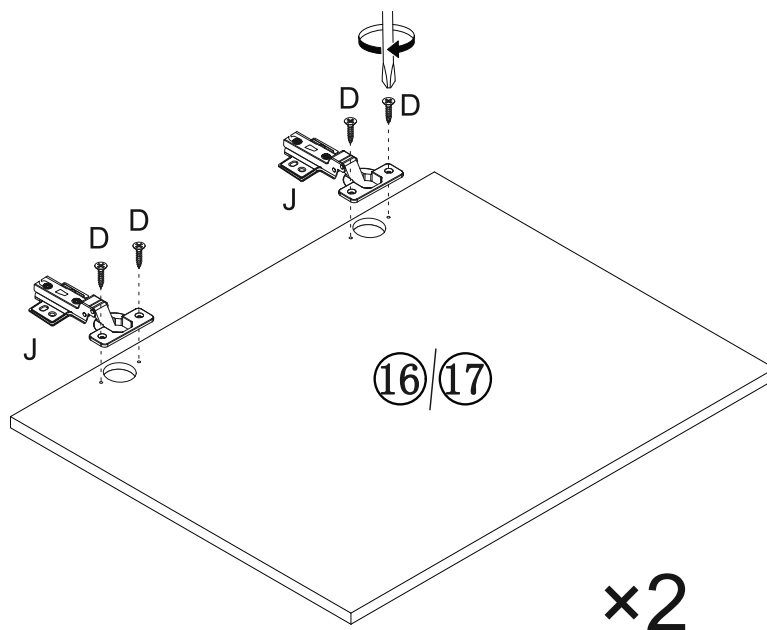
STEP18: Fix cam pin (A) to panel (15).



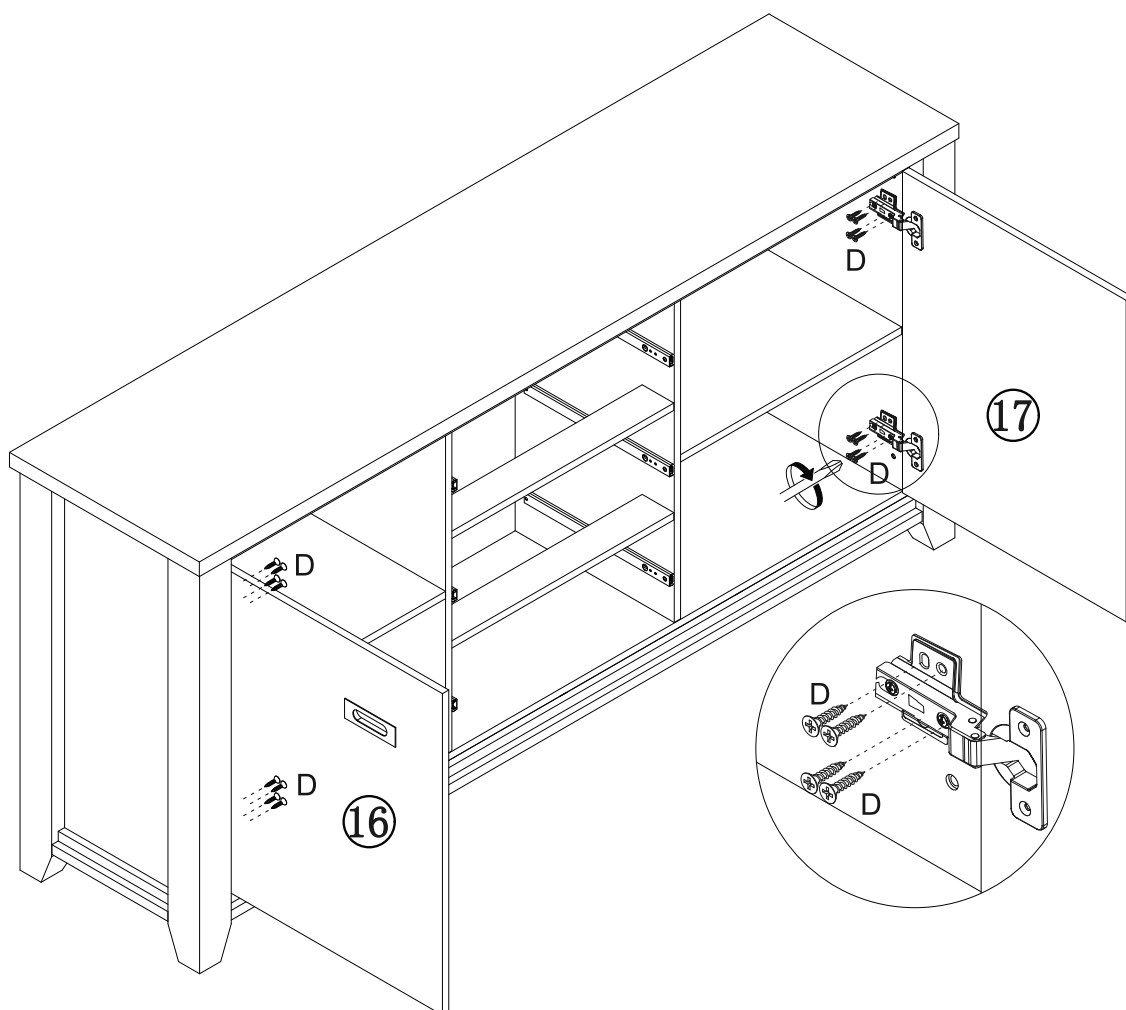
STEP19: Attach panel (15) to the body with cam lock (B).



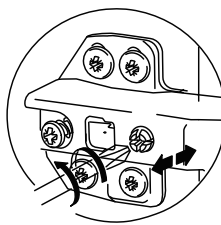
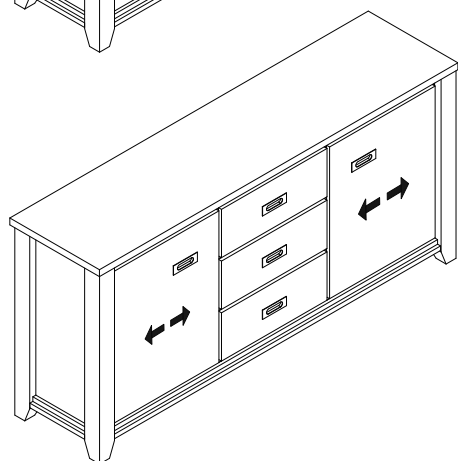
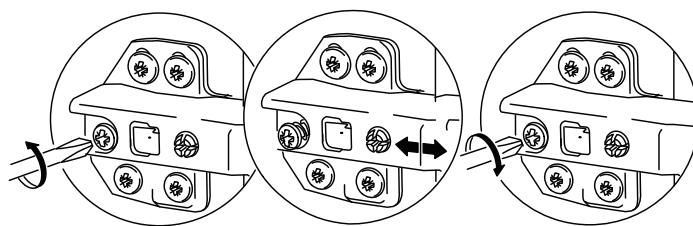
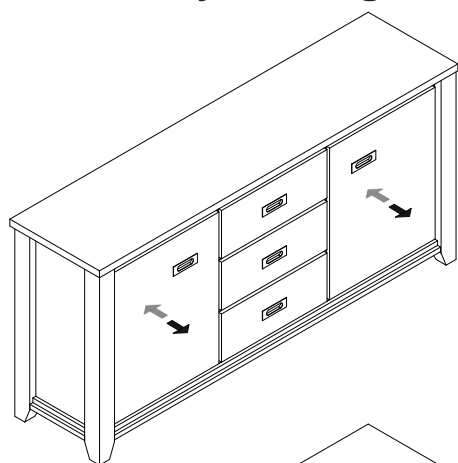
STEP20: Fix hinges (J) to panel (16&17) with screws (D).



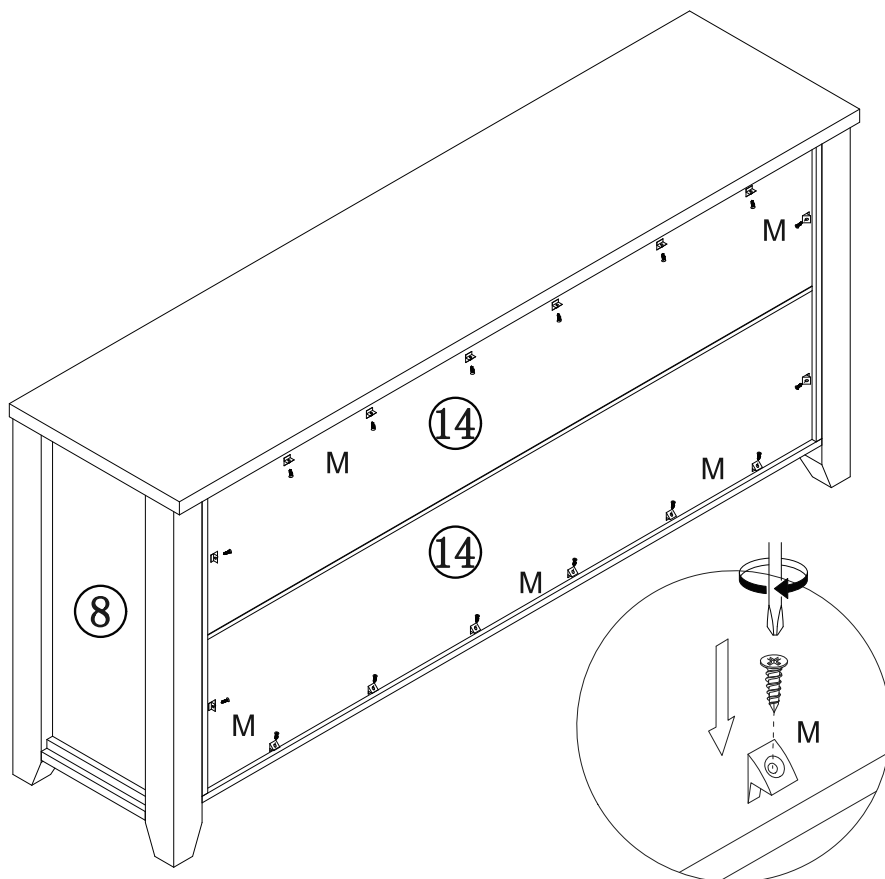
STEP21: Fix doors to the body with screws (D).



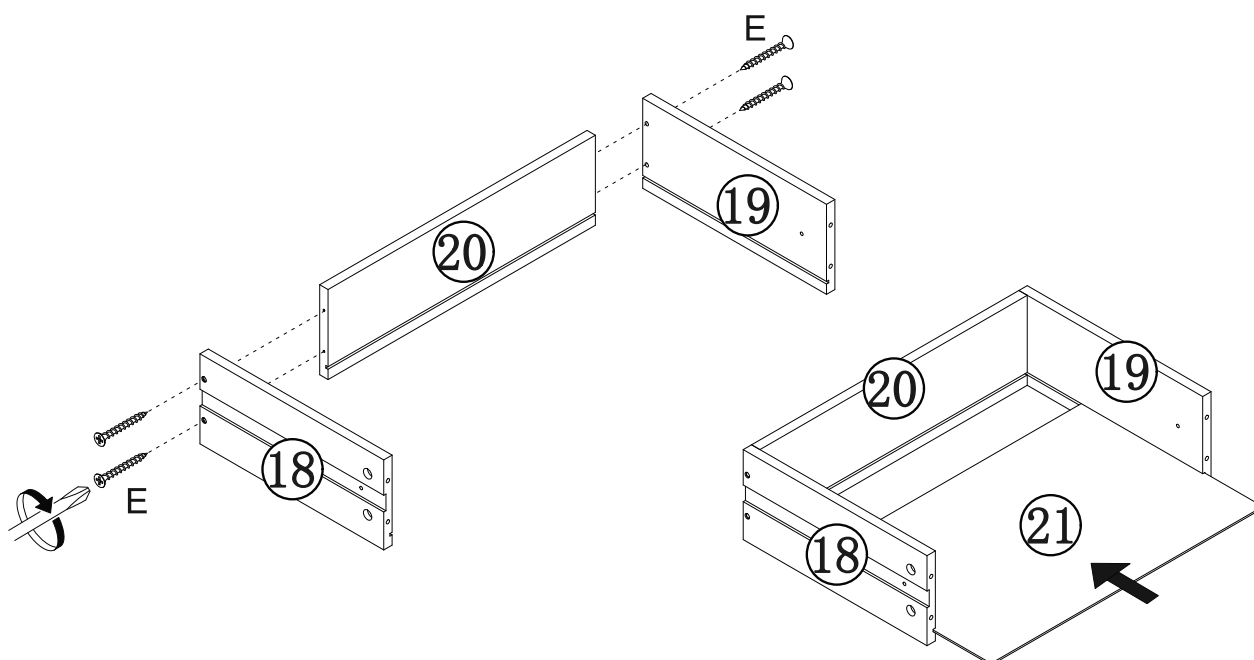
STEP22: Adjust hinges as shown.



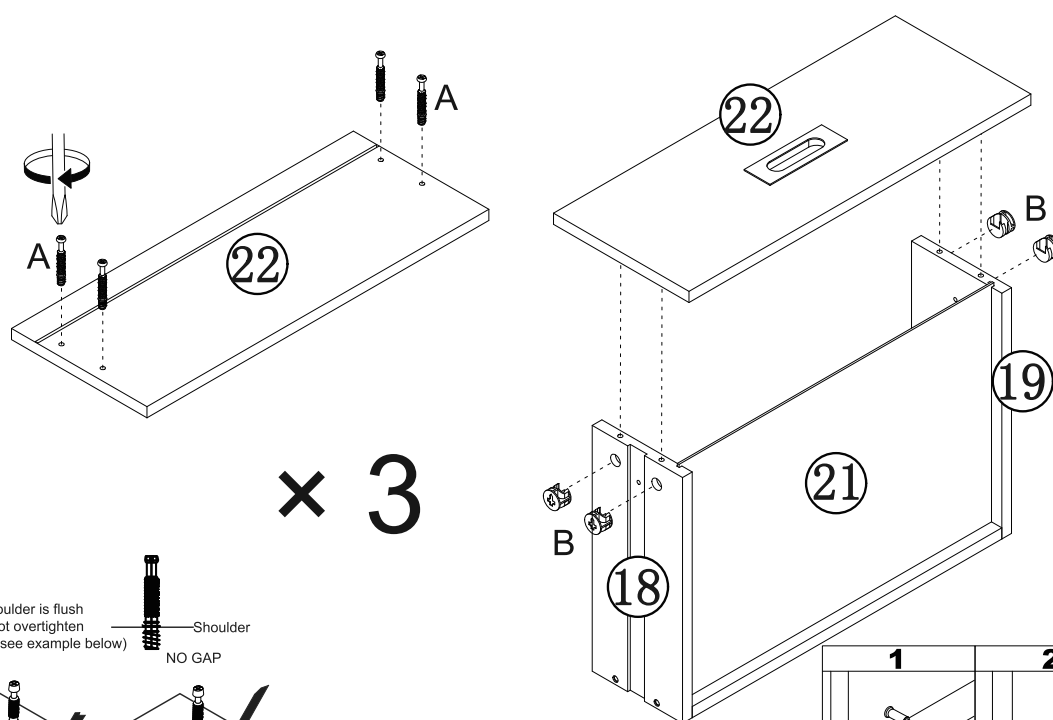
STEP23: Fix connector (M) to back panels with screws .



**STEP24: Attach panel (18&19) to panel (20) with screws (E).
Insert drawer base (21) to drawer body.**

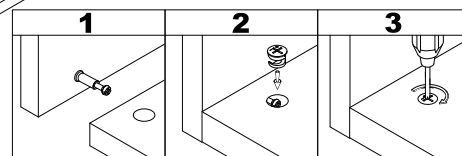
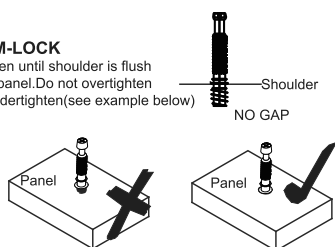


**STEP25: Fix cam pin (A) to panel (22).
Attach panel (22) to the body with cam lock (B).**



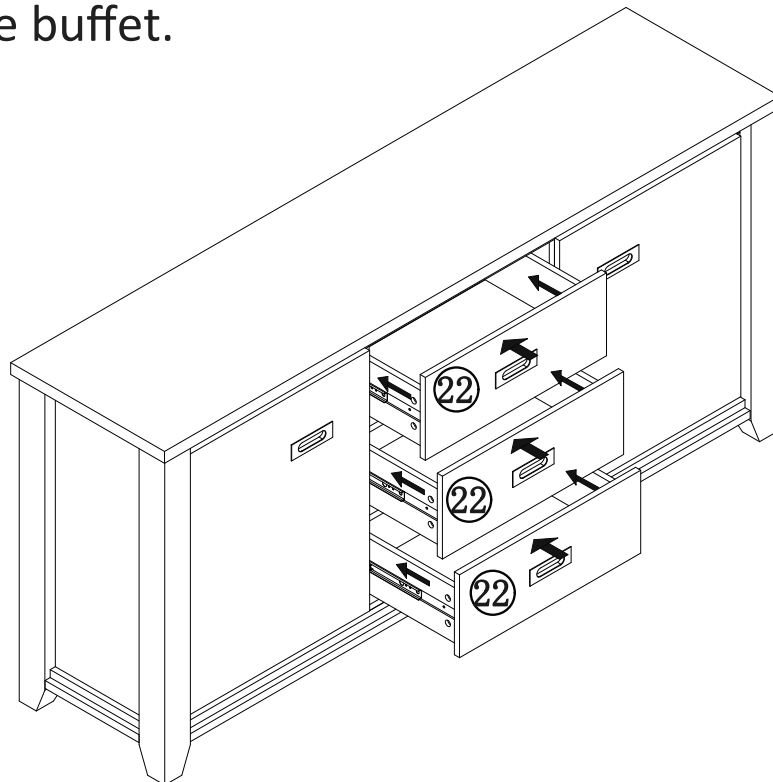
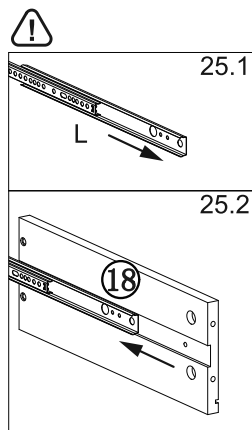
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten (see example below)



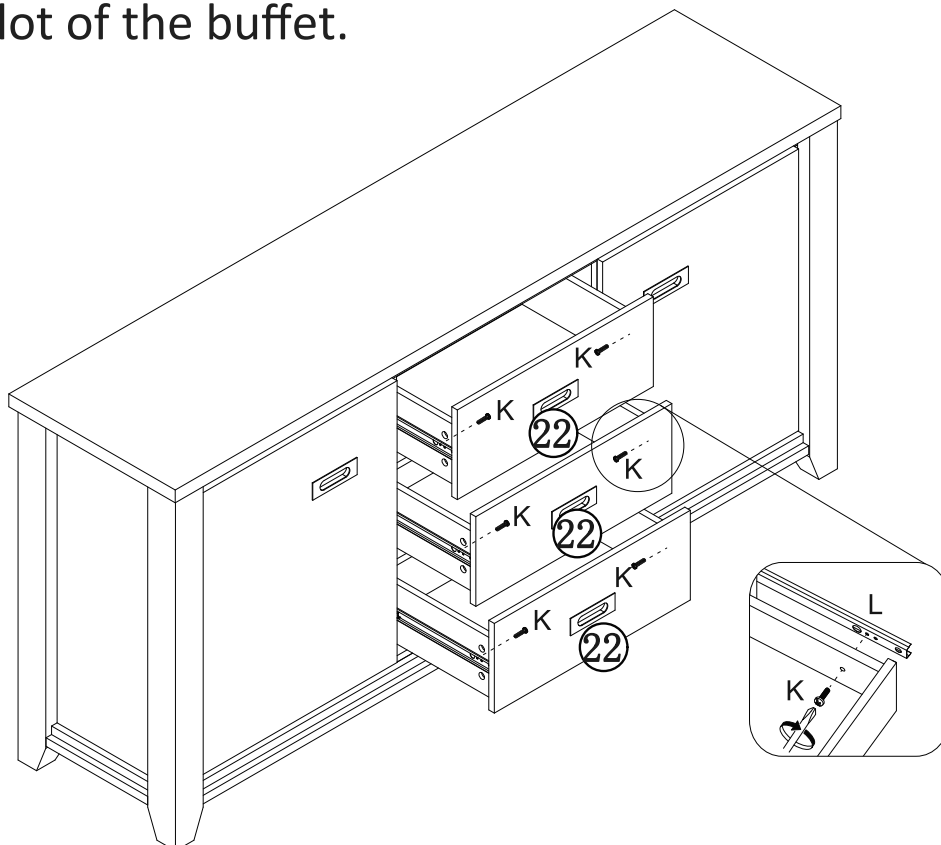
STEP26: Fix slide (L) to drawer side panels.

Please insert the drawer with tip warning sticker to top slot of the buffet.

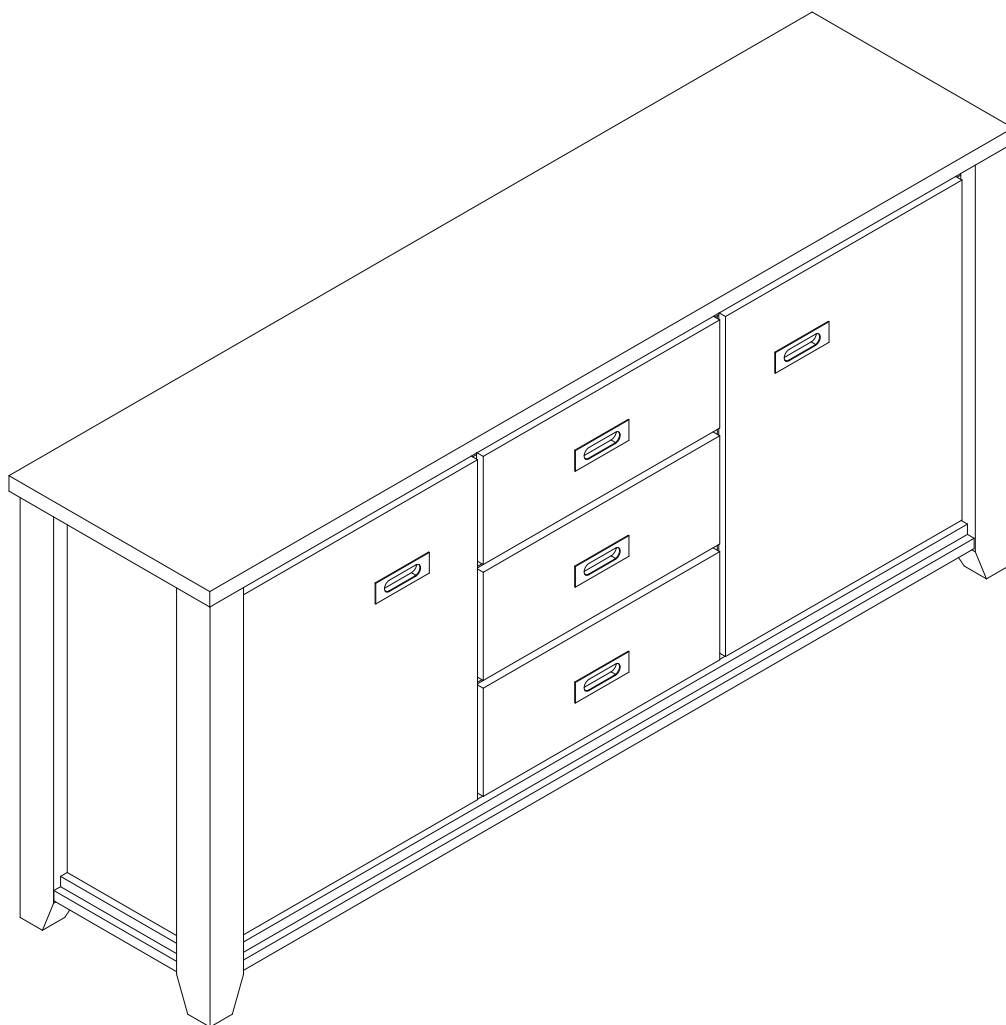


STEP27: Lock slide (L) to drawer with screw (K).

Please insert the drawer with tip warning sticker to top slot of the buffet.



ASSEMBLY IS COMPLETE



SAFETY BRACKETS INSTRUCTIONS

This furniture poses a tipping risk and as such must be secured to a wall using the provided tipping kit.

1. Attach one Mounting Plate to the wall with the Large Screws. Make sure to attach the Mounting Plate into a stud. If mounting into brick or masonry you will need to acquire wall anchors. Please enquire with your local hardware supplier for appropriate fixings.
2. Attach the second Mounting Plate to the furniture frame with the Short Screws.
3. Move the furniture to its final position. Thread a Wall Strap through the both Mounting Plates and tighten until snug. Do not over tighten.
4. Make sure that the Mounting Plates are firmly attached to the wall and furniture and that the Wall Strap is snug.

HARDWARE



Mounting Plate x 2



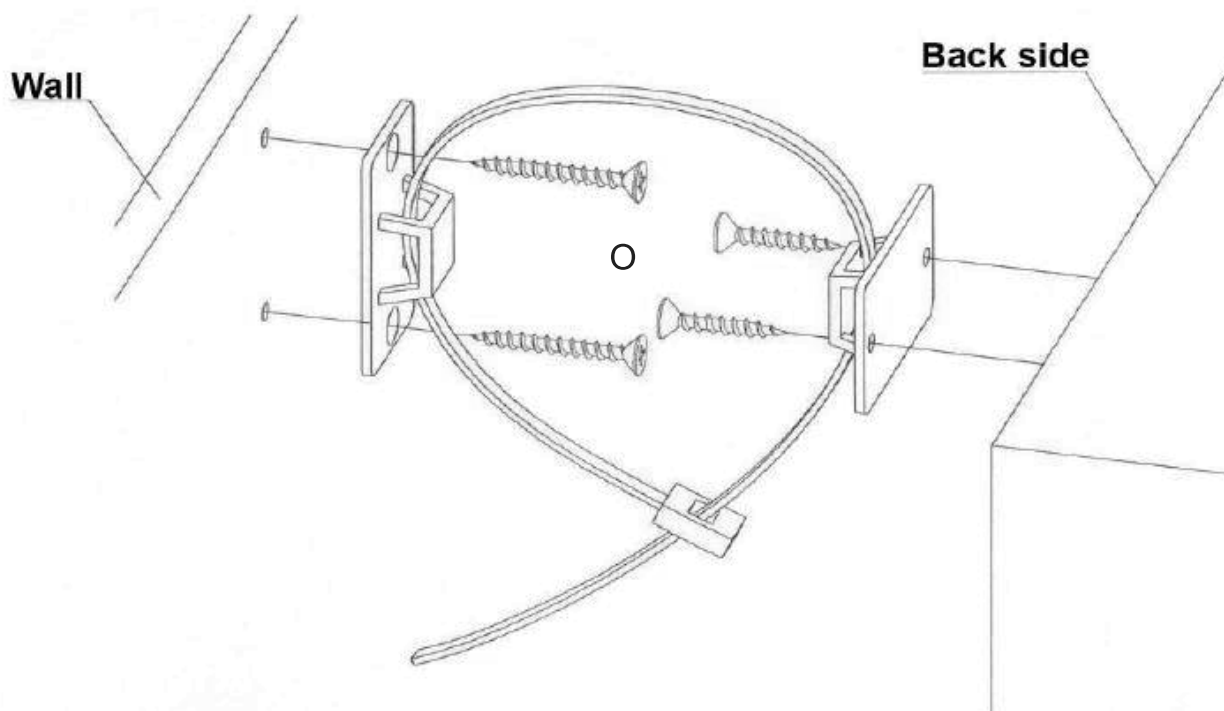
Wall Strap x 1



Large Screw x2



Small Screw x2



General Product Care

To protect your furniture, we suggest the following:

- Avoid placing your furniture in direct sunlight.
- Do not place furniture directly under windows.
- Do not place sharp materials (knife, fork, etc.) directly onto your furniture as sharp material may scrape and damage the finish.
- Do not place material with high temperature directly onto the surface of your furniture.
- Clean up spills quickly. Water left over a prolonged period of time may cause damage. Alcohol, perfume, nail polishes, aftershave and some medication may cause severe finish damage if not cleaned immediately.
- Use a clean, soft, dry, lint free absorbent cloth to clean your furniture. Do not use any detergent as they may contain ingredients that may react and damage the finish.